Product Specification

Number: L-KLS9-T0603CW

Name: 0603 High BrightWhite Chip LED

Customer:

Date: 2025-09-20



NINGBO KLS ELECTRONIC CO; LTD

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INDUSTRIAL ZONE BEILUN NINGBO ZHEJIANG.

Compi	Check	Review	Approva
Jenny	Jack.C		

KIL
electronic

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1. Features

Package(L/W/H): 1.6x0.8x0.4 mm

Color: Ultra Bright White

Lens: Yellow Diffuse Flat Mold

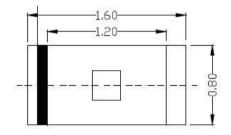
I EIA STD Package

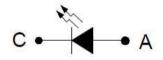
I Meet ROHS, Green Product

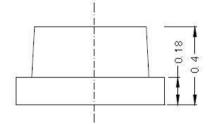
I Compatible With SMT Automatic Equipment

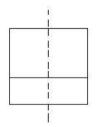
I Compatible With Infrared Reflow Solder And Wave Solder Process

2. Package Profile & Soldering PAD Suggested

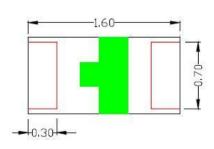


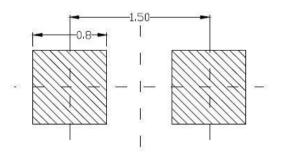






Soldering PAD Suggested:





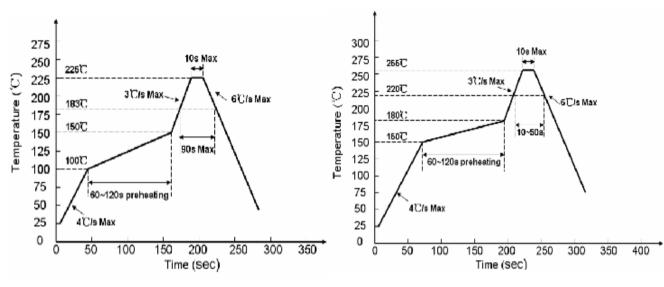
Notes: 1. All dimensions are millimeters.

2. Tolerance is 0.15mm unless otherwise noted.



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3. Soldering Profile Suggested



For Lead Solder

For Lead Free Solder

0

4. Absolute Maximum Ratings At Ta=25

Parameter	Symbol	Rating	Uni t
Power Dissipation	Pd	90	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms PulseWidth)	IFP	100	mA
DC Forward Current	IF	30	mA
Reverse Voltage	V _R	5	V
Operating Temperature Range	Topr	-30 C° ~ +85 C °	
Storage Temperature Range	Tstg	-40 Co ~ +90 C o	
Soldering Condition	Tsol	Reflow soldering: 260 C For 5 Seconds Hand soldering: 300 C For 3 Seconds	



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5. Electrical Optical Characteristics At Ta=25 ℃

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	180	280		mcd	
Viewing Angle	2θ1/2		120		deg	
CIE 1021 C	X		0.29		nm	
CIE 1931 Coordinate	Y		0.29		nm	IF = 5mA
Spectral Line Half-Width	Δλ				nm	
Forward Voltage	VF	2.8	3.2	3.6	V	
Reverse Current	IR			10	μΑ	VR = 5V



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6. Typical Electrical-Optical Characteristics Curves

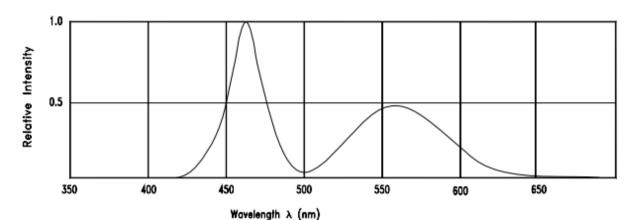
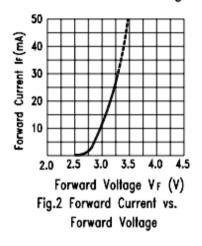
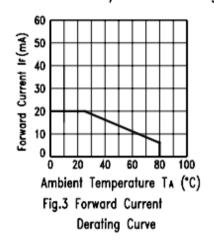


Fig.1 Relative Intensity vs. Wavelength





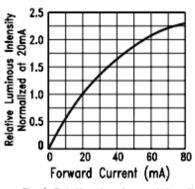


Fig.4 Relative Luminous Intensity vs. Forward Current

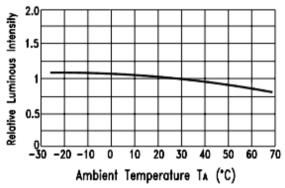


Fig.5 Luminous Intensity vs.Ambient Temperature

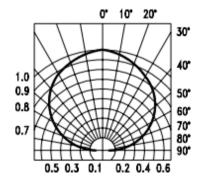


Fig.6 Spatial Distribution



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7. Label Explanation

CAT: Luminous Intensity Rank(unit:mcd)

HUE: Dominant Wavelength Rank(unit:nm)

REF: Forward Voltage Rank(unit:V)

Rank Tolerance

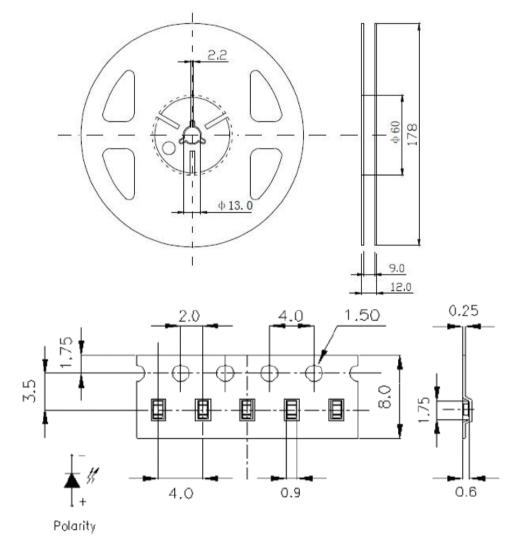
a.Luminous Intensity: ± 15%

b.HUE: <u>+</u> 1nm

c.Forward Voltage: + 0.1V



8. Reel And Tape Dimensions:



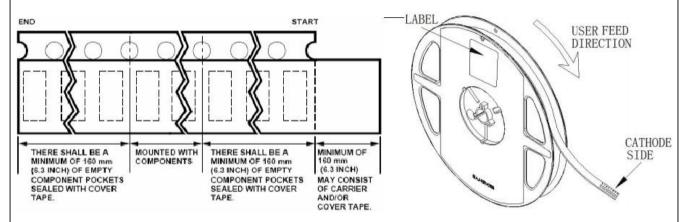
Notes:

- 1.All dimensions are in millimeters;
- 2. Tolerance is ± 0.15 mm unless otherwise noted.

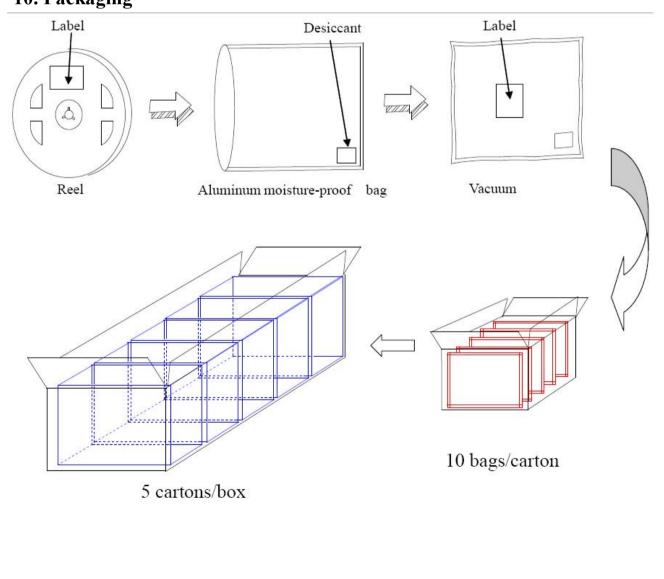


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9. Tape Leader & Trailer Dimensions And Reel



10. Packaging





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11. Reliability Test

11. Reliab	mity lest			
Classification	Test Item	Test Condition	Reference Standard	Reference Standard
	Operation Life	Ta= Under Room Temperature As Per Data Sheet Maximum Rating	1000HRS (-24HRS,+72HRS)*@ 20mA	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS C 7021:B-1
Endurance	High Temperature, High Humidity Storage	IR-Reflow In-Board, 2 Times Ta=65±5 °C ,RH=90-95%	240HRS±2HRS	MIL-STD-202F:103B JIS C 7021:B-11
Test	High Temperature Storage	Ta= 105±5°C	1000HRS (- 24HRS,+72HRS)	MIL-STD-883D:1008 JIS C 7021:B-10
	Low Temperature Storage	Ta= -55±5℃	1000HRS (- 24HRS,+72H RS)	JIS C 7021:B-12
	Temperature Cycling	105° C ~ 25° C ~ -55° C ~ 25° C 30 mins 5mins 30mins 5mins	10 Cycles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS C 7021:A-4
	Thermal Shock	IR-Reflow In-Board, 2 Times $85 \pm 5^{\circ}\text{C} \sim -40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ 10mins 10mins	10 Cycles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1011
	Solder Resistance	T.sol= 260 ± 5 °C	10 ± 1secs	MIL-STD-202F:210A MIL-STD-750D:2031 JIS C 7021:A-1
Environmental Test	IR-Reflow Normal Process	Ramp-up rate(183°C to Peak) +3°C/ second max Temp. maintain at 125(±25)°C 120 seconds max Temp. maintain above 183°C 60-150 seconds Peak temperature range 235°C+5/-0°C Time within 5°C of actual Peak Temperature (tp) 10-30 seconds Ramp-down rate +6°C/second max		MIL-STD-750D:2031. 2 J-STD-020C
	IR-Reflow Pb Free Process	Ramp-up rate(217°C to Peak) +3°C/ second max Temp. maintain at 175(±25)°C 180 seconds max Temp. maintain above 217°C 60-150 seconds Peak temperature range 260°C+0/-5°C Time within 5°C of actual Peak Temperature (tp) 20-40 seconds Ramp-down rate +6°C/second max		MIL-STD-750D:2031. 2 J-STD-020C
	Solderability	T.sol= 235 ± 5 °C Immersion rate 25 ± 2.5 mm/sec Coverage ≥ 95 % of the dipped surface	Immersion time 2±0.5sec	MIL-STD-202F:208D MIL-STD-750D:2026 MIL-STD-883D:2003 IEC 68 Part 2-20 JIS C 7021:A-2

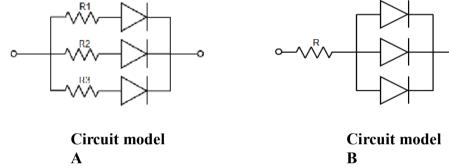


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12. Cautions

Application

- 1. A LED is a current-operated device. The slight shift of voltage will cause big change of current, which will damage LEDs. Customer should use resistors in series for the Over-Current-Proof.
- 2. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended to use individual resistor separately, as shown in Circuit A below. The brightness of each LED shown in Circuit B might appear difference due to the differences in the I-V characteristics of those LEDs.



3. High temperature may reduce LEDs' intensity and other performances, so keeping it away from heat source to get good performance is necessary.

Storage

- 1.Before opening original package, it is recommended to store them in the following environment: Temperature: 5° C \sim 30 $^{\circ}$ C Humidity: 85%RH max.
- 2. After opening original package, the storage ambient for the LEDs should be in 5~30°C temperature and 60% or less relative humidity.
- 3.In order to avoid moisture absorption, it is recommended that the LEDs that out of the original package should be stored in a sealed container with appropriate desiccant, or in desiccators with nitrogen ambient.
- 4. The LEDs should be used within 168hrs (7 days) after opening the package. Once been mounted, soldering should be quick.
- 5.If the moisture absorbent material (silica gel) has faded away or the LEDs stored out of original package for more than 168hrs (7 days), baking treatment should be performed using the conditions: 60°C at least 24 hours.



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ESD (Electrostatic Discharge)-Protection

A LED (especially the Blue. White and Green product) is an ESD sensitive component, and static electricity or power surge will damage the LED. ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no light-up" at low currents, etc. Some advice as below should be noticed:

- 1. A conductive wrist strap or anti-electrostatic glove should be worn when handling these LEDs.
- 2. All devices, equipment, machinery, work tables and storage racks, etc. must be properly grounded.
- 3. Use anti-static package or boxes to carry and storage LEDs. And ordinary plastic package or boxes is forbidden to use.
- 4. Use ionizer to neutralize the static charge during handling or operating.
- 5. All surfaces and objects within 1 ft close to LEDs measure less than 100V.

Cleaning

Use alcohol-based cleaning solvents such as IPA (isopropyl alcohol) to clean LEDs if necessary.

Soldering

- 1. Soldering condition refer to the draft "Soldering Profile Suggested" on page 1.
- 2. Reflow soldering should not be done more than 2 times.
- 3. Manual soldering is only suggested on repair and rework. The maximum soldering temperature should not exceed 300°C within 3 sec. And the maximum capacity of soldering iron is 30W in power.
- 4. During the soldering process, do not touch the lens at high temperature.
- 5. After soldering, any mechanical force on the lens or any excessive vibration shall not be accepted to apply, also the circuit board shall not be bent as well.