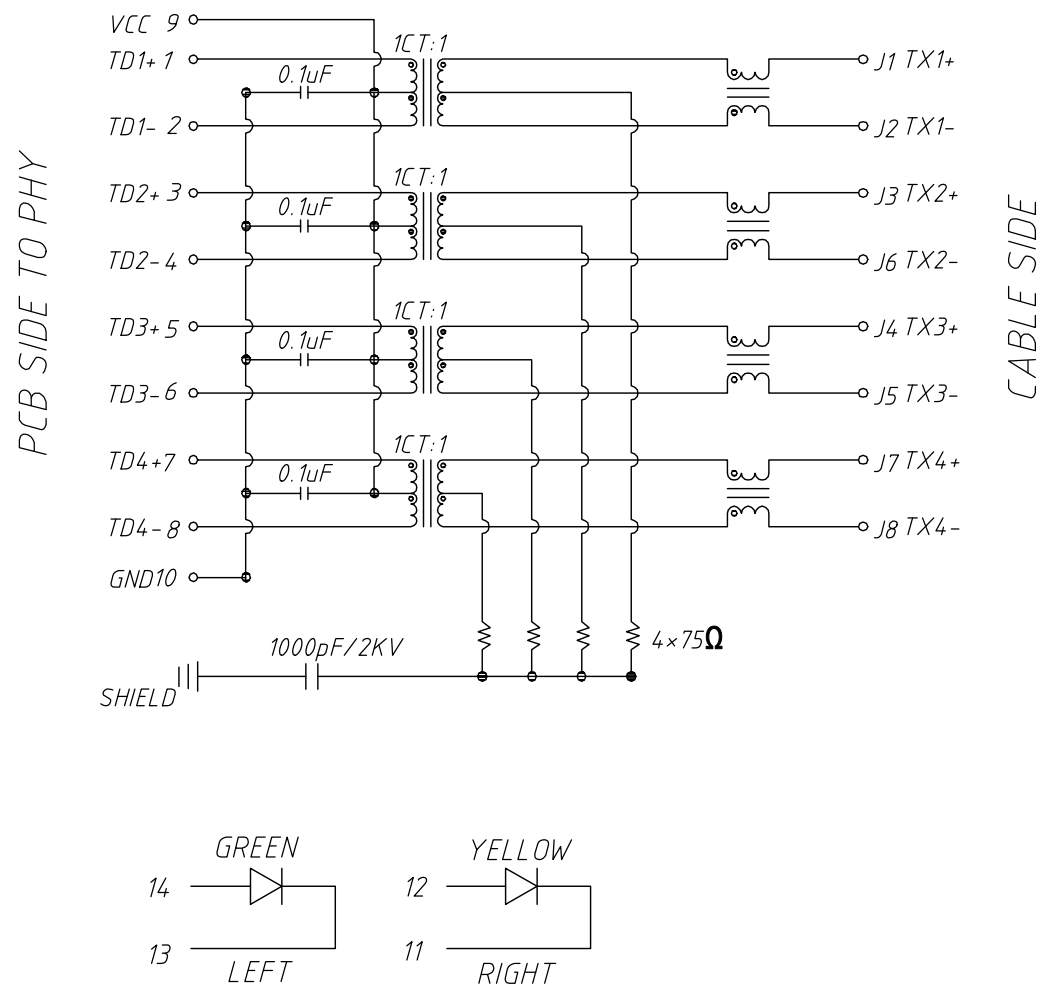


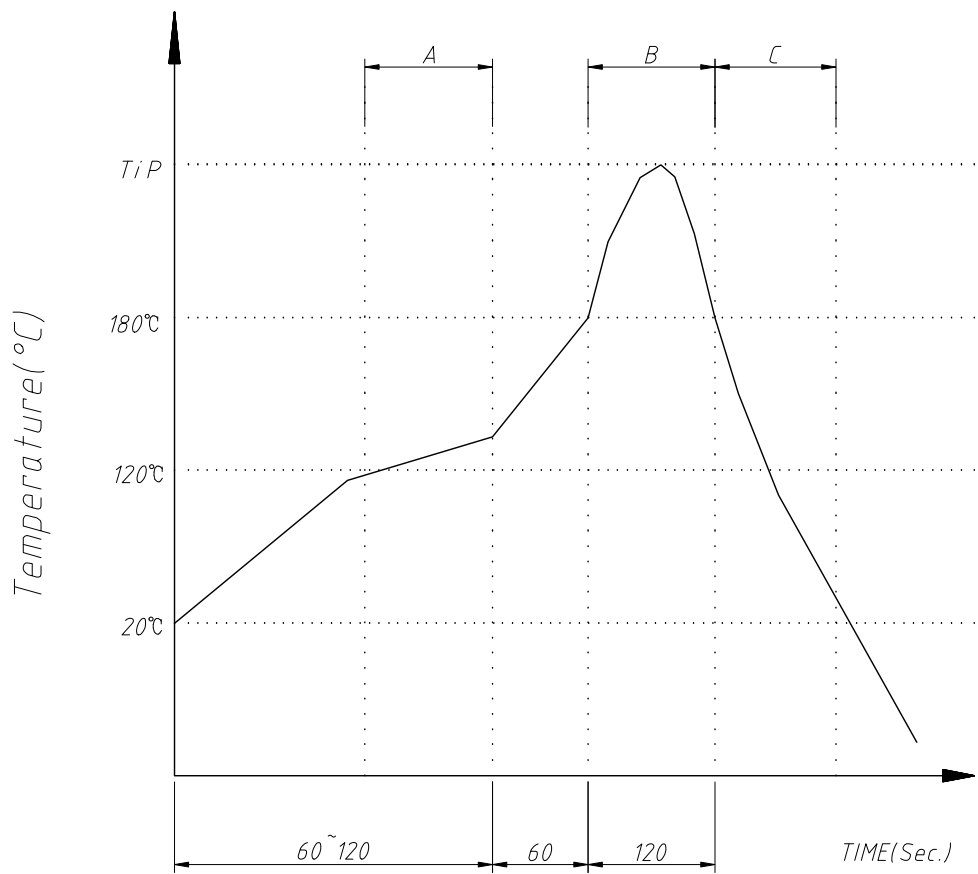
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NingBo KLS ELECTRONIC CO.,LTD.



REV	SYM	Revision Record	Appr.	Date
V0	KLS12054	New Version Release	Song	2023-08-11

Profile Of Wave Solder



A.Preheating B.Soldering C.Gradual Cooling
Tip Temperature:260±5°C
Tip Temperature Time:5 Sec Max
Tip Melting Point Of Sn96.5/Ag3/Cu0.5:217°C

Remarks:After Wave Soldering, The Plastic
Positioning Columns Of The Product Which
Under The PCB Will Be Slightly Melted,But It
Won't Affect Its Function.

ANGLE TOLERANCE	PROJECTION	Description:
±3°		RJ45 2X1 1000Base
GENERAL TOLERANCE	UNITS	mm
x.x ±0.20	SHEET SIZE	A4
x.xx ±0.10	Draw:	Daniel
x.xxx ±0.05	Check:	Daniel

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